



Dart Aerospace Ltd.
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Order 11784 X1
Order 12084 X1

31 JAN
D350-567-141

Job Sheet 188052



Part No: D350-567-141

Job Qty: 4 pcs

Part Name: Floor Window Close Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV.E DD VERF:JLM IPP REV:E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	2/28/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DART
AEROSPACE

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Container No: S155896



Part: D350-567-141

Job No: 188052

Serial No/Batch: S155896

Revision: G

Inspector:

Exp Date:

Instructions:

TC STC SH92-18 Issue 6a1 FAA STC SH989NE

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120 QC 4	4 pcs	2/28/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	9-89
				QC 4 - 46	
					DAS
130 Packaging 3-1 - Stock - B4B	4 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
					DAS
135 DC - 1 - B4B	4 pcs	2/28/19	0.00 0.00	DC - 1 - B4B	21 FEB 2 2 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	4 pcs	2/28/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21 FEB 2 2 2019

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D350-567-141 Location:FG033
 135 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
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AN3-3A	Bolt	28 Ea (7 ea)	110-Packaging 1 - Pick Kit	5131193
AN525-10R6	Screw	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5137307
AN525-832R7	DAS Screw	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5089346
D3802-1	68 Window Seal (\$ Per Foot)	8 ft (2 ea)	110-Packaging 1 - Pick Kit	5104211
D4434-041	9-89 Aft Bracket Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145242
D4434-047	Cover Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152623
D4435-045	T/R Bellcrank Cover Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5155550
D4435-9	Bracket	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144007
D4436-041	Aft Bracket Assembly	DAS 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5155078
D4441-1	Rubber Seal	1x24" ea 68 8 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167
MS21042L06	Nut	9-89 28 Ea (7 ea)	110-Packaging 1 - Pick Kit	5134222
MS21042L08	Nut	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130140
MS21042L3	Nut	20 Ea (5 ea)	110-Packaging 1 - Pick Kit	5132364
MS21059L3	Nut Plate	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5083547
MS35206-229	Screw	28 Ea (7 ea)	110-Packaging 1 - Pick Kit	5142702
NAS1149F0332P	Washer	48 Ea (12 ea)	110-Packaging 1 - Pick Kit	5134693
NAS1149FN616P	Washer	56 Ea (14 ea)	110-Packaging 1 - Pick Kit	5089462 X 80 5144957 X 36
NAS1149FN816P	Washer	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5117316-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	28	322	0
	AN525-10R6	8	110	0
	AN525-832R7	8	69	0
	D3802-1	8	120	0
	D4434-041	4	0	0
	D4434-047	4	1	0
	D4435-045	4	1	0
	D4435-9	8	6	0
	D4436-041	4	2	0
	D4441-1	8	483	0
	MS21042L06	28	184	0
	MS21042L08	8	1,516	0
	MS21042L3	20	2,569	0
	MS21059L3	8	114	0
	MS35206-229	28	28	0
	NAS1149F0332P	48	2,600	0
	NAS1149FN616P	56	86	0
	NAS1149FN816P	8	227	0

Part Specifications

Specifications could not be found.